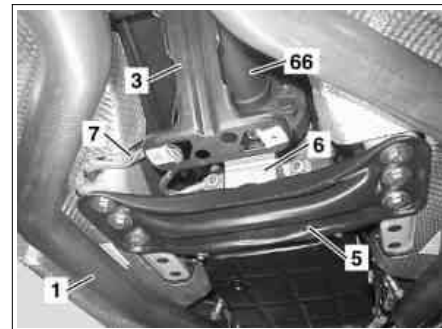


TRANSMISSION 722.6 in MODEL 211, 230

Model 230

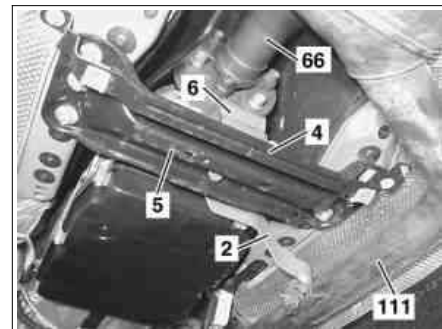
- 1 Exhaust system
- 3 Rear holder
- 5 Engine crossmember
- 6 Rear engine mount
- 7 Ground strap
- 66 Propeller shaft



P27.40-2028-01

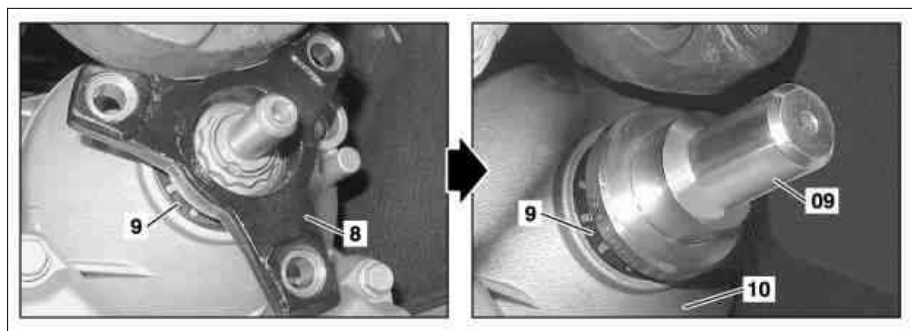
Model 211.016

- 2 Three way catalytic converter bracket
- 4 Rear holder
- 5 Engine crossmember
- 6 Rear engine mount
- 66 Propeller shaft
- 111 Catalytic converter



P27.40-2029-01

- 09 Drift
- 8 Output flange
- 9 Radial shaft seal
- 10 Transmission housing



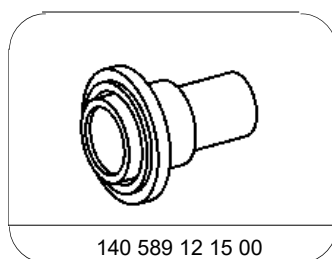
P27.40-2030-04

	Remove/install		
	Notes on self-locking nuts and bolts		AH00.00-N-0001-01A
1	Move selector lever into position "N"		
2.1	Remove bottom part of rear noise encapsulation	Model 211 with diesel engine	AR94.30-P-5300T
2.2	Remove rear engine compartment paneling	Model 211 with gasoline engine	AR61.20-P-1105T
2.3	Remove engine compartment paneling under transmission	Model 230 without code (P99) Special model "AMG Black Series"	AR61.20-P-1105R
2.4	Remove bottom engine compartment paneling	Model 230 with code (P99) Special model "AMG Black Series"	AR61.20-P-1105RBS
3.1	Remove exhaust system (1)	Model 230.467/ 475 Model 230.472 /474 Model 230.476/ 477/ 479	AR49.10-P-7000R AR49.10-P-7000RA AR49.10-P-7000RB
3.2	Unscrew catalytic converter bracket (2) from catalytic converter (111)	Model 211	
4.1	Remove rear bracket (3) of engine compartment paneling	Model 230	
4.2	Remove rear bracket (4) of rear bottom section of soundproofing or engine compartment paneling	Model 211	
5	Support transmission		
6	Remove engine crossmember (5) with rear engine mount (6)	i Installation: Model 230: Install ground strap (7) on rear engine mount (6). Model 211 all except 211.028 Type 211.028 Model 230	AR22.10-P-1160T AR22.10-P-1160TD AR22.10-P-1160AB

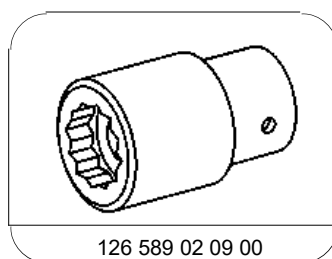
7	 Detach propeller shaft (66) from output flange (8), detach backwards and put down on output flange (8)	i The flexible coupling remains on the propeller shaft (66). Loosen fitting sleeves of flex disks on flange: If the fitted sleeves are jammed: ↓ Drift for loosening fitting sleeves in flex disks. Model 211 Model 230 i Installation: Mount propeller shaft (66) on transmission.	WF58.50-P-4110-01A AR41.10-P-0050-09DA AR41.10-P-0050-09I AR41.10-P-0050-07I
8	Lower transmission slightly		
9	Remove output flange (8)	i Check sealing surface on output flange (8) for galling, corrosion and damage, replace output flange (8) if necessary. Nm   	AR27.50-P-0620-02R *BA27.50-P-1001-01A *126589020900 *129589010700 *000589883300
10	Use a wide screwdriver to lever radial shaft sealing ring (9) out of transmission housing (10)	 Do not damage seat of radial shaft sealing ring (9) in transmission housing (10). i Installation: Use drift (09) to press new radial shaft sealing ring (9) into the transmission housing (10) until the drift (09) abuts the transmission housing (10). 	*140589121500
11	Install in the reverse order		
 Danger! 12	Risk of accident due to vehicle starting off when engine is running Risk of injury caused by contusions and burns during starting procedure or when working near the engine as it is running Perform engine test run and check transmission for leaks with engine running	Secure vehicle to prevent it from moving by itself. Wear closed and snug-fitting work clothes. Do not touch hot or rotating parts.	AS00.00-Z-0005-01A

Nm Gear assembly

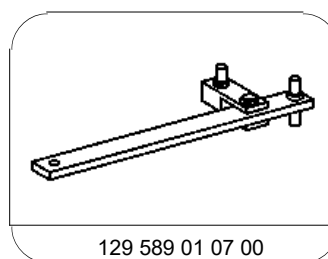
Number	Designation	Trans- mission 722.55/6/9
BA27.50-P-1001-01A	Collar nut, output flange to output shaft	Nm 200



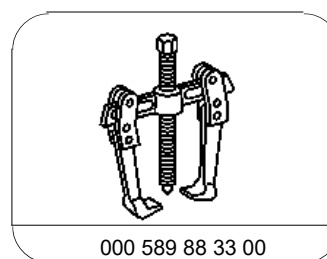
Drift



Wrench socket



Pin wrench



Two-armed puller