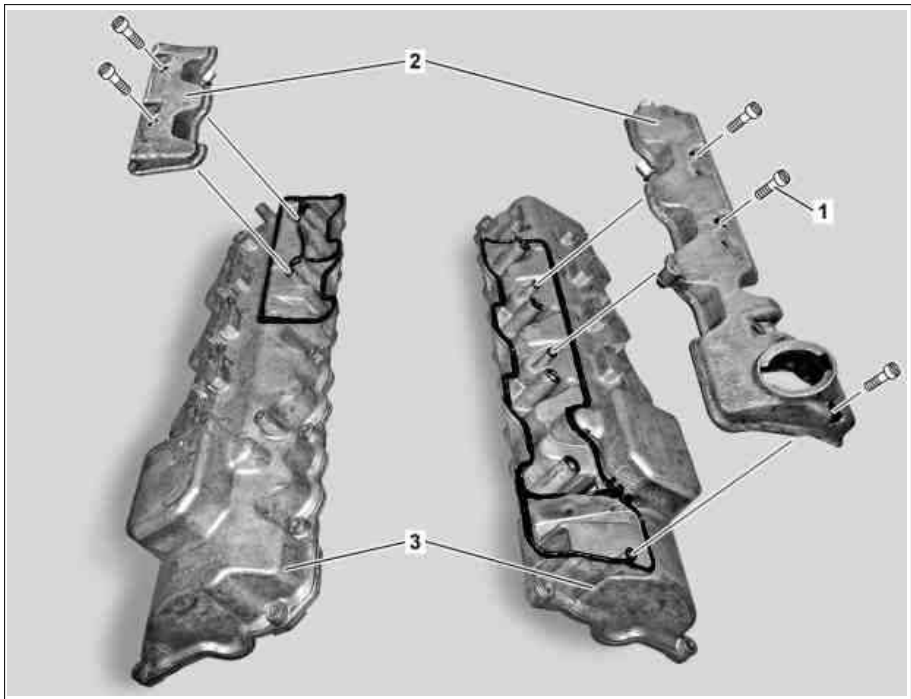


Shown on engine 113

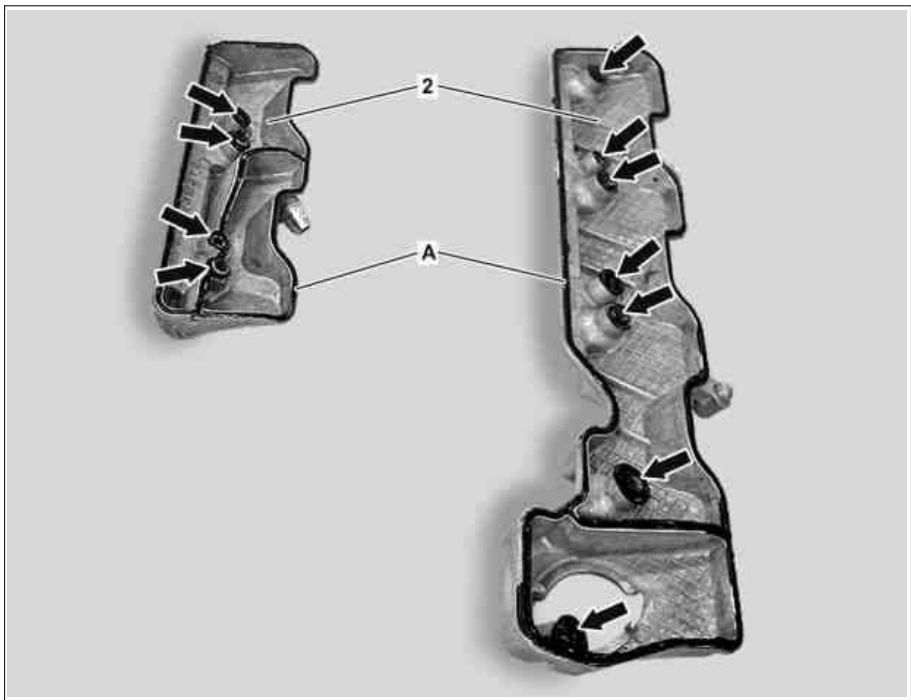
- 1 Bolts
- 2 Cover for crankcase ventilation
- 3 Cylinder head covers



P01.20-2225-06

Sealant path
Shown on engine 113

- 2 Cover for crankcase ventilation
- A Sealant
- Arrow Sealant, bolt holes



P01.20-2226-06

Picture item, etc.	Work instructions		
1	Bolts	Aluminum bolts. Installation: Install new bolts.	
Clean	When cylinder head covers are installed, cover oil ducts with rags	Do not use any sharp-edged tools or abrasive paper as this will damage the sealing surfaces. Oil channels clogged with sealant will damage the engine. Loctite 7200 Loctite 7063 cleaning spray (150 ml)	*BA01.20-P-1003-01E AR01.00-P-0050-01A *BR00.45-Z-1038-04A *BR00.45-Z-1046-04A
Sealant	Apply a 2.0 mm thick bead of sealant (A), observing the bolt holes (arrow). Do not spread the silicone bead. Process sealant within 10 minutes	To avoid leaks, use only the silicone sealant specified in the repair materials!	

Nm Crankcase ventilation, cylinder head cover

Number	Designation		Engine 112	Engine 113
BA01.20-P-1003-01E	Bolt, crankcase ventilation cover to the cylinder head valve cover	Nm	4	4

Repair materials

Number	Designation	Order number
BR00.45-Z-1013-01A	Loctite 5970 sealant	A 003 989 98 20
BR00.45-Z-1038-04A	Loctite 7200	Henkel Loctite Deutschland GmbH Arabellastrasse 17 81925 München Germany Tel. +49 899268-0 Fax + 49 899101978 www.Loctite.de
BR00.45-Z-1046-04A	Loctite 7063 cleaning spray (150 ml)	A 001 986 71 71 10