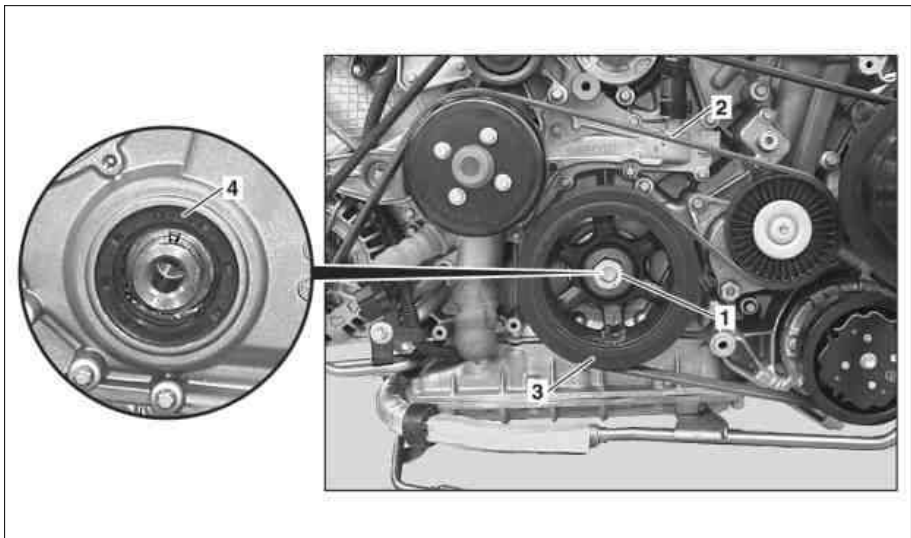


ENGINE 113.990 in MODELS 211.076 /276
ENGINE 113.991 in MODELS 215.374, 220.074 /174
ENGINE 113.992 in MODEL 230.474
ENGINE 113.995 in MODEL 230.472

- 1 Center bolt
- 2 Poly-V-belt
- 3 Belt pulley/vibration damper
- 4 Crankshaft radial seal



P03.20-2181-05

 	Remove/install		
1	Remove belt pulley/vibration damper (3)		AR03.30-P-1600RVK
2	Remove crankshaft radial sealing ring (4)	 Do not damage crankshaft and mounting hole for crankshaft radial seal (4). Use a clean cloth as a base.  Press out with a screwdriver.  Installation: Install front crankshaft radial sealing ring (4).  Sleeve	AR03.20-P-3000-01B *119589011400
3	Install in the reverse order		

