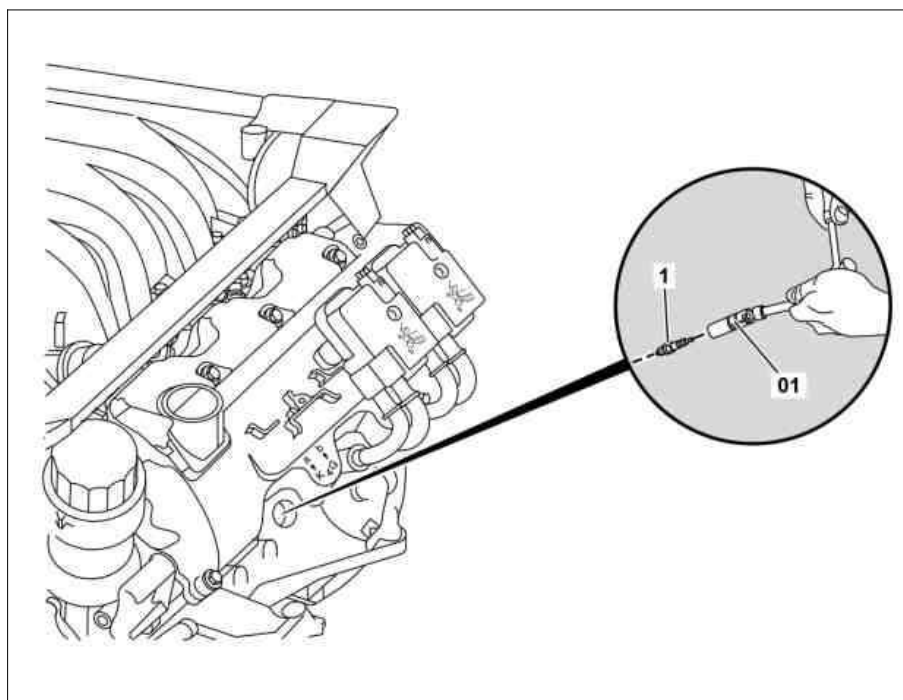


Engine	112.913 in model 211.061/261
Engine	112.917 in model 211.080/280
Engine	112.922 in model 220.063/163
Engine	112.944 in model 220.065/165
Engine	112.949 in model 211.065/265
Engine	112.954 in model 211.082/282
Engine	112.972 in model 220.067/167
Engine	112.973 in model 230.467
Engine	112.975 in model 220.087/187
Engine	113.941 in model 220.070/170
Engine	113.948 in model 220.083/183
Engine	113.960 in model 215.375, 220.875
Engine	113.960 in model 220.075/175
Engine	113.963 in model 230.475
Engine	113.966 in model 220.084/184
Engine	113.967 in model 211.070/270
Engine	113.969 in model 211.083/283
Engine	113.986 in model 215.373
Engine	113.986 in model 220.073/173
Engine	113.990 in model 211.076/276
Engine	113.991 in model 215.374
Engine	113.991 in model 220.074/174
Engine	113.992 in model 230.474
Engine	113.995 in model 230.472

Shown on engine 112 in model 210

- 01 Spark plug wrench
- 1 Spark plug



P15.10-0221-06

Shown on ignition coil in engine 157.980

- 2 Spark plug connector
3 Rubber lip

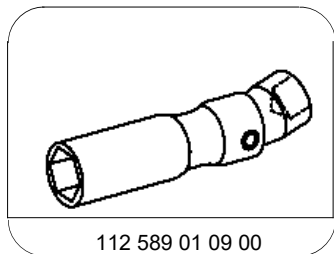


P15.10-2579-02

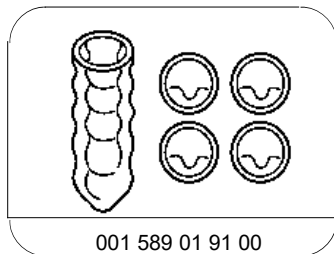
Warning	Risk of injury. Skin or eye injuries may result when handling hot or glowing objects.	Wear protective gloves, protective clothing and safety glasses, if necessary.	AS00.00-Z-0002-01A
Danger	Risk of death when working on component parts and systems with $U \geq 30$ V alternating voltage (AC) or $U \geq 60$ V direct voltage (DC)	Do not touch damaged or defective live component parts and lines or non-insulated electrical connections and lines.	AS00.00-Z-0035-01A
Topical note	Information on avoiding damage when replacing spark plugs		AH15.10-P-0002-02A
	Remove		
1 	Remove ignition coils		AR15.12-P-2003A
	Clean		
2	Blow out any dirt residue in the spark-plug recesses using compressed air	Record plug Set of protective covers	*129589009100 *001589019100
	Remove		
3	Remove spark plugs (1) using spark plug wrench (01) from cylinder heads	Spark plug wrench	*112589010900
	Install		
4	Screw new spark plugs (1) using spark plug wrench (01) into cylinder heads	Engine 112 in model 211, 220 Engine 113 in model 211 Engine 113.941/948/960/966/991 in model 220 Engine 113.960/991 in model 215 Engine 113.986 in model 215.373 Engine 113.986 in model 220.073/173Spark plugs Spark plug wrench	*BA15.10-P-1001-01A *112589010900
	Check		
5	Check spark plug connector (2), ignition coils and ignition lines for damage, deformation and crack formation	If there are complaints: ↓ Rectify problem subject to separate repair order.	
	Install		
6	Grease rubber lips (3) of spark plug connectors (2) using spark plug connector grease before installation	Spark plug connector grease	*BR00.45-Z-1102-06A
7 	Install ignition coils		AR15.12-P-2003A

Spark plugs

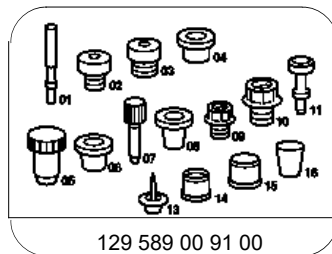
Number	Designation	Engine 112	Engine 113
BA15.10-P-1001-01A	Spark plugs	Nm 28	28



Spark plug wrench



Set of protective covers



Record plug

Repair materials

Number	Designation	Order number
BR00.45-Z-1102-06A	Spark plug connector grease	A 002 989 80 51